

1. Identification

Product identifier	Cement Clinker
Other means of identification	
Synonyms	Cement Clinker * Clinker
Recommended use	Construction.
Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Company Name	Amrize Inc.
Address	8700 W Bryn Mawr Ave, Suite 300 Chicago, IL 60631
Telephone	(773) 372-1000
Website	www.amrize.com
E-mail	sdsinfo@amrize.com
Emergency Telephone Number	CHEMTREC within USA and Canada: 1-800-424-9300 CHEMTREC outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2. Hazard(s) identification

Hazards for the product as sold

Physical hazards	Not classified.	
Hazards for the product as sold		
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Carcinogenicity (inhalation)	Category 1A

Hazards for the product as sold

Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
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Hazards for the product as sold

OSHA defined hazards	Not classified.
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Label elements



Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause cancer by inhalation. Harmful to aquatic life.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Cement, portland, chemicals	65997-15-1	100
Limestone	1317-65-3	1 - 5
Magnesium Oxide	1309-48-4	1 - 5
Quartz silica	14808-60-7	0.1 - 1

Composition comments Any concentration shown as a range is to protect confidentiality or is due to batch variation. Components not listed are either non-hazardous or are below reportable limits. All concentrations are in percent by weight.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Combustion products may include: Calcium oxides. Carbon oxides. Manganese oxides. Silicon oxides.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Will burn if involved in a fire. No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Do not breathe dust. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Persons susceptible to allergic reactions should not handle this product.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Components	Type	Value
Quartz silica (CAS 14808-60-7)	TWA	0.05 mg/m ³

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Cement, portland, chemicals (CAS 65997-15-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Limestone (CAS 1317-65-3)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m ³	Total particulate.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Cement, portland, chemicals (CAS 65997-15-1)	TWA	50 mppcf	
		5 mg/m ³	Respirable fraction.
Limestone (CAS 1317-65-3)	TWA	15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m ³	Respirable fraction.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Quartz silica (CAS 14808-60-7)	TWA	15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
		0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Cement, portland, chemicals (CAS 65997-15-1)	TWA	1 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Quartz silica (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Cement, portland, chemicals (CAS 65997-15-1)	IDLH	5000 mg/m3
Magnesium Oxide (CAS 1309-48-4)	IDLH	750 mg/m3
Quartz silica (CAS 14808-60-7)	IDLH	50 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Cement, portland, chemicals (CAS 65997-15-1)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Quartz silica (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Physical state	Solid.
Form	Chunks.
Color	Light gray.
Odor	Odorless.
Odor threshold	Not applicable.
Melting point/freezing point	Property has not been measured.
Boiling point or initial boiling point and boiling range	> 1832 °F (> 1000 °C)
Flammability	Will burn if involved in a fire.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable, material is a solid.
Explosive limit - upper (%)	Not applicable, material is a solid.
Flash point	Not applicable, material is a solid.
Auto-ignition temperature	Not applicable, material is a solid.
Decomposition temperature	Property has not been measured.
pH	12 - 13
pH concentration	Property has not been measured.
Kinematic viscosity	Not applicable, material is a solid.
Solubility	
Solubility (water)	Slightly soluble
Partition coefficient (n-octanol/water)	Not applicable for inorganic substances.
Vapor pressure	Property has not been measured.
Vapor pressure temp.	Property has not been measured.
Density and/or relative density	
Density	Property has not been measured.
Relative density	3.15
Relative density temperature	Property has not been measured.
Vapor density	Not applicable, material is a solid.
Particle characteristics	Property has not been measured.
Other information	
Evaporation rate	Not applicable, material is a solid.
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Viscosity	Not applicable, material is a solid.

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Reacts violently with strong acids. This product may react with oxidizing agents.
Conditions to avoid	Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Acids. Oxidizing agents. Fluorine. Ammonium salts. Aluminum metal. Cement.
Hazardous decomposition products	No hazardous decomposition products are known. In the event of fire: See Section 5.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause cancer by inhalation. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Prolonged exposure may cause chronic effects.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Acute toxicity information is not available for all components; LC50 and LD50 data are unavailable for components not listed.

Components	Species	Test Results
Cement, portland, chemicals (CAS 65997-15-1)		
<u>Acute</u>		
Dermal		
LD50	Rat	> 2000 mg/kg
Inhalation		
<i>dust/mist</i>		
LC50	Rat	> 6.04 mg/l, 4 Hours
Oral		
LD50	Rat	> 1848 mg/kg
Quartz silica (CAS 14808-60-7)		
<u>Chronic</u>		
Inhalation		
LOEC	Human	0.0563 mg/m3
Skin corrosion/irritation	Causes severe skin burns.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer by inhalation. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz silica (CAS 14808-60-7) 1 Carcinogenic to humans.

NTP Report on Carcinogens

Quartz silica (CAS 14808-60-7) Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Quartz silica (CAS 14808-60-7) Cancer

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not available.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.
Further information	None known.

12. Ecological information

Ecotoxicity Harmful to aquatic life.

Components		Species	Test Results
Cement, portland, chemicals (CAS 65997-15-1)			
Aquatic			
<i>Acute</i>			
Algae	EC50	Desmodesmus subspicatus	28.2 mg/l, 72 Hours
	NOEC	Desmodesmus subspicatus	6.25 mg/l, 72 Hours
Crustacea	EC50	Daphnia magna	> 100 mg/l, 48 Hours
<i>Chronic</i>			
Crustacea	NOEC	Daphnia magna	50 mg/l, 21 days
Terrestrial			
<i>Acute</i>			
Other	EC50	Other bacteria soil microorganisms	743 mg/l, 3 Hours

Persistence and degradability The product contains inorganic compounds which are not biodegradable.

Bioaccumulative potential No data available.

Mobility in soil The product is slightly soluble in water. Not expected to be mobile in soil.

Other adverse effects No data available.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to IMO instruments Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Quartz silica (CAS 14808-60-7)	Cancer lung effects immune system effects kidney effects
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Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Quartz silica (CAS 14808-60-7)

US. Massachusetts RTK - Substance List

Cement, portland, chemicals (CAS 65997-15-1)

Limestone (CAS 1317-65-3)

Magnesium Oxide (CAS 1309-48-4)

Quartz silica (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Cement, portland, chemicals (CAS 65997-15-1)

Limestone (CAS 1317-65-3)

Magnesium Oxide (CAS 1309-48-4)

Quartz silica (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Cement, portland, chemicals (CAS 65997-15-1)

Limestone (CAS 1317-65-3)

Magnesium Oxide (CAS 1309-48-4)

Quartz silica (CAS 14808-60-7)

US. Rhode Island RTK

Cement, portland, chemicals (CAS 65997-15-1)

Limestone (CAS 1317-65-3)

Magnesium Oxide (CAS 1309-48-4)

Quartz silica (CAS 14808-60-7)

California Proposition 65**WARNING:** This product can expose you to Quartz silica, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Quartz silica (CAS 14808-60-7)

Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	28-May-2025
Revision date	18-November-2025
Version #	02

HMIS® ratings

Health: 3*
Flammability: 1
Physical hazard: 0

Disclaimer

Amrize Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.